

VENTILATION PRODUCTS & CONTROLS

FOR COMMERCIAL KITCHENS







A COMPLETE VENTILATION SERVICE FROM DESIGN TO CUSTOMER SERVICE



A COMPLETE SOLUTION

At Nuaire we offer more than just the leading fans on the market. We offer a complete ventilation solution for commercial kitchens. Whether the requirement is for a small chip shop or an award winning Michelin star restaurant Nuaire have an extensive portfolio of supply & extract fans to suit.

Nuaire understand that ventilation systems are integral for a safe and comfortable kitchen environment and in January 2015 joined forces with the UK's leading manufacturer of Demand Ventilation control systems. Quintex have installed over 6,000 energy management systems though out the UK and Europe saving their clients over 312,838,248 kWh.

Energy efficient demand control ventilation maintains comfort and indoor air quality by varying the speed of the exhaust and supply fans based on the space cooking activity. Variable frequency drives or inverters are used to automatically adjust the amount of exhaust and ventilation airflow to meet the actual requirements.



ECOSMART UK'S NO.1 ENERGY EFFICIENT CONTROL

Ecosmart Energy Saving Control launched in 2002, has been the UK's No.1 control gaining huge recognition and becoming the most flexible energy saving control system on the market with full BMS interface.



Cheetah=

CHEETAH – UK'S NO.1 DEMAND CONTROL VENTILATION

Utilising the Cheetah Demand Based control system Nuaire are now able to offer their customer base typical energy savings of up to 80%. Exclusive to Nuaire the 'Cheetah' control system can be delivered to site with the Nuaire extract & supply fan.





CONTENTS WHICH CONTROL SYSTEM? Cheetah or Ecosmart 4 - 5 A GUIDE TO COMMERCIAL KITCHEN LEGISLATION 6 - 9 **OPTIMISING VENTILATION FOR COMMERCIAL KITCHENS** 10 - 11 CHEETAH ENERGY SAVING CONTROL SYSTEM - HOW IT WORKS 12 - 13 **ECOSMART ENERGY SAVING CONTROL SYSTEM - HOW IT WORKS** 14 - 15 **FAN TYPE FAN LOCATION** MAX **PAGE PERFORMANCE SQUIF SINGLE FANS ROOF** 6.5m³/s 16 **SQUIF TWIN FANS ROOF** 6.2m³/s 17 **AIRMOVER SINGLE FANS** 10.6m³/s **ROOF** 18 DAVE SUPPLY FANS **ROOF/CEILING** 1.1m³/s 19 **BOXER PACKAGED AHU'S ROOF** 20m³/s 20 **BOXER CUSTOM MADE AHU'S ROOF** 20m³/s **LONG CASED AXIAL FANS** ROOF 92m³/s 22 **BIFUCATED AXIAL FANS ROOF** 23m³/s 23 **MARK TEN ROOF** 8.2m³/s 24 ROOF 0.55m³/s XS 25 OPUS 40/60/95 WALL/CEILING 95l/s 26 **ES OPUS-DC** ROOF 115l/s 27 **PROJECT LISTING & CASE STUDIES** 28 - 35

WHY CHEETAH?

DEMAND BASED VENTILATION CONTROL FOR COMMERCIAL KITCHENS



BY



The extraction of waste heat, odours, fumes and combustion products in commercial catering constitutes a major demand for energy.

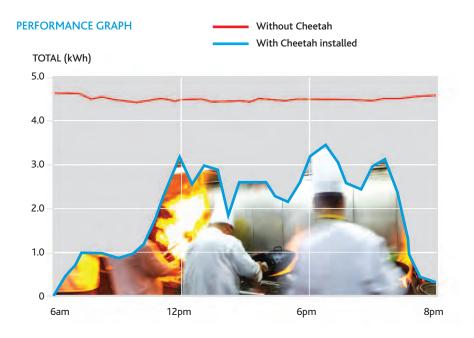
This energy demand is increased further with large quantities of conditioned air being lost to the atmosphere and replaced unnecessarily by inefficient ventilation systems.

Cheetah is equally at home as either a retrofit or new build solution and works by controlling ventilation fan speeds such that extract rates are matched with cooking demands, hence optimising energy use.

The patented Cheetah system works on the principle of the "Affinity Laws for Centrifugal Loads", the result of which is that a fan running at 40% of its normal operating speed, will only consume 6% of the energy required to run the fan at 100% of its operating capacity.

Variable speed drives are mandatory for the control of larger extract fans (Building Regulations Parts F & L). In commercial catering zones Cheetah controls these drives effectively and efficiently to safely minimise energy usage.

Cheetah saves energy by controlling the extract and air supply fans in line with demand. Energy savings of up to 80% are typically achieved.



PROVIDING A COMFORTABLE & SAFE KITCHEN ENVIRONMENT

Noise in the kitchen is greatly reduced from the use of Cheetah, along with better controlled working temperatures. Carbon dioxide sensors, if fitted, will also improve the working environment by ramping up the extract fans when excess carbon dioxide is detected, hence bringing the level back to a pre-determined range.

REDUCTION IN MAINTENANCE COSTS

Running fans at lower average speeds increases the life of the fan motor and will result in fewer failures so reducing maintenance costs.

WHY ECOSMART?



THE UK'S NO.1 ENERGY EFFICIENT CONTROL



A COMPLETE SOLUTION

Ecosmart Energy Saving Control is available on almost every Nuaire product range including fans and packaged heat recovery units.

SIMPLE TO INSTALL

The compact Ecosmart control module comes complete with a factory fitted Ecosmart PCB which will control the fan unit within the desired design parameters and provide the interface between all external control devices detailed on these pages.

PRE-ASSEMBLED SOLUTION

Ecosmart controls are pre-assembled, configured and installed directly into the fan at the Nuaire factory helping to significantly reduce site install time.

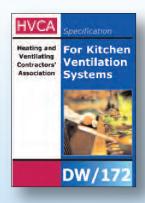
DEMAND VENTILATION

Only ventilates the area when you want it to- why ventilate an empty space when not occupied achieving maximum savings possible.



COMPLYING WITH REGULATIONS

FOR COMMERCIAL KITCHENS-DW/172







Source: HSE Guidance:- http://www.hse.gov.uk/pubns.

DW/172, Ventilation in catering kitchens & Gas safety in catering and hospitality.

DW/172 SPECIFICATION FOR KITCHEN VENTILATION SYSTEMS

The importance of suitable ventilation within a commercial kitchen environment should never be underestimated. The following information has been extracted from DW/172. For further details please refer to www.hse.gov.uk/pubns.

SECTION 3 - DESIGN CRITERIA

The specification states that the "Methodology has been found to provide a satisfactory outcome and is proposed as a suitable procedure to adopt to achieve a satisfactory design". The document also states that time of publication of specification there was no other legislation (within the UK) with regards to the maximum temperatures in the workplace. It also recognises that even with the most efficient ventilation systems, air temperatures within the kitchen environment could exceed 28 deg C.

Point 3.1 goes further and states:

- Internal noise level should be NR40 to NR50
- Dedicated make up air systems to be 85% of maximum, of the extract flow rate
- Minimum air change rate of 40 per hour
- CO2 exposure levels to which kitchen staff are exposed do not exceed the COSHH limits of 300 parts per million (ppm) for 10 minutes

The following are the recommended Air change rates per hour (ACH) relating to commercial kitchens.

Air change rate
per hour
10
12
6
15
20
10
40
30

SECTION 17 - FANS

When selecting supply and extract ventilation the following should be considered:

- Maintenance access location and sufficient space are major factors to ensure that regular maintenance/cleaning can be carried out.
- Fan performance requirements kitchen ventilation systems have relatively high resistances for the fan to operate in. When selecting a fan ensure that can handle the designed resistance plus an additional 10% pressure margin.
- Fan types backward curved centrifugal, mixed flow or axial flow impellers are the preferred as they are less prone to unbalance are easier to maintain. Fixed or adjustable metal impellers are the preferred types. Plastic bladed fans can be used in kitchens where

- canopy extracts non-grease producing, low temperature fumes.
- Fan operation within kitchen The fan will have to operate normally between 40 and 60 deg C at 95% humidity. Most motors are rated at IP55 and are capable of operating within these conditions without the necessity to mount the motor out of air stream. For fans that have the motor within the airstream shall be upgraded to withstand more onerous conditions.
- Fan failure an audible and/or visual indicator should be included.
- Variable and two speed regulation both are common features but it is essential that when grease is being produced the system operates at its design duty.
- Make up air when selected the supply and extract fans shall be electrically interlocked to maintain a balanced system.
- Gas Interlock BS6173 states that an interlock of the ventilation system to the gas supply serving the cooking equipment shall be installed. In the event of an air flow failure, the gas supply is switched off.
- Flexible connections recommended for grease laden atmospheres to bond fixings to prevent any air leakage.

The tables on pages 8 and 9 compares the advantages/disadvantages of the various types of fans.



COMPLYING WITH REGULATIONS

FOR COMMERCIAL KITCHENS-DW/172

TABLE 17 - TYPES OF FANS

FAN TYPES	ADVANTAGES	DISADVANTAGES
1. Centrifugal Fan Sets	1) Large range of pressure and volume characteristics	1) An expensive option
	2) No temperature limitations	2) Requires more space than is usually available in the kitchen
	3) Robust and easily maintained	 Requires regular maintenance to check drive belt wear unless direct driven fans are used
	 Adaptable changes in system requirements with pulley/ motor changes 	4) Forward curved fans should only be used for supply systems
	5) Standby motors can be more readily fitted	
2. Bifucated Fan Sets	1) Robust with no temperature limitations	1) Less expensive than the centrifugal fan but not a cheap option
	With motor out of airstream this fan is still considered one of the safest options with high temperatures	2) Heavy in construction and therefore not always easy to support
	3) Easily installed into a ductwork system	 This fan is best situated within a plantroom since on large duties, the fan can be bulky in size and too noisy for siting within a working environment
	4) Robust and easily maintained	4) In-duct noise - will probably need attenuation
		5) Restricted range of resistance capability
		6) Standard unit not readily available with speed regulation
3. Belt Driven Axial Fans	Compact with an extensive duty range especially when operating in contra-rotation	This fan needs regular maintenance - in hot environments the drive belts are likely to fail more regularly (visual or audible alarm for fan failure is an option)
	2) Few temperature limitations	2) Not as robust as items 1 and 2 but still suitable for most kitchen application
	3) Easily installed into a ductwork system	
	4) A less expensive option	
4. Axial Fans (Metal Impellers)	Compact with an extensive duty range especially when operating in series	High temperature limitations but will serve for most general kitchen ventilation systems
	2) Easily removed for maintenance and cleaning	2) Not as robust as items 1 and 2 but still suitable for most kitchen application
	A cheaper option than the above unless dual fans are necessary	
5. 'In-Line' Centrifugal and	Compact with a good duty range which can serve many kitchen ventilation systems	High temperature limitations but will serve for most general kitchen ventilation systems
Mixed Flow impellers	2) Generally less expensive than the above options	2) Not as robust as items 1 and 2 but still suitable for most kitchen applications
	3) Easily removed for maintenance and cleaning	3) Forward curved fans should only be used for supply systems
6. Roof Extract Fans (Vertical Jet Discharge with Centrifugal	Compact and, where the motor is encased outside the airstream, has a good temperature range	High temperature limitations but will serve for most general kitchen ventilation systems
Impellers)	2) Easily removed for maintenance and cleaning	2) With poor roof access this fan can be a problem to maintain
	3) No space restrictions	 More expensive than in-line/axial fans but dispenses with the necessity of discharge ductwork
	4) Good external appearance	

SECTION 18 - ATTENUATION

Kitchens tend to operate at sensitive times such as late at night and early mornings, therefore consideration should be given to the surrounding area's. Noise and vibration from the plant should be kept to a minimum. Noise levels within the conditioned space should be kept to a level of between NR40 and NR50. Local Authorities will usually advise on their specific requirements although they tend to refer to BS 4142 "Rating of Industrial Noise Affecting Mixed Residential and Industrial Areas.

SECTION 23 - HEAT RECOVERY

This section recognises that although the initial capital cost may be high, the use of heat recovery for its energy efficiency and conservation value is becoming an increasingly important design feature.

The two main methods of recovering heat are 1: Air to Air (the removal of heat from the exhaust air is transferred to the incoming supply air or 2: Air to water (the removal of heat from the exhaust air which is transferred to a domestic water supply).

It is recommended that the heat recovery plant should be one of the following:

- Heat Recuperator plate heat exchangers (cross flow type) with efficiencies of between 60-80%.
- Run around coils with efficiency between 50-60%
- Rotary Recuperator (heat wheel) approximately 80% efficient
- Heat Pipes approximately 55-70% efficient.

With the exception of run around coils, the other systems require the supply and extract ductwork to be run in close proximity.

DW/172 & NUAIRE PRODUCT RANGES

CLAUSE DETAIL Care shall always be taken with the location of the supply and extract fans to ensure that there is sufficient space for regular cleaning and maintenance. Limited space shall not restrict selection of the correct fan. Kitchen ventilation systems have relatively high resistances against which a fan has to operate. The fan should be selected to handle the design resistance with up to an additional 10% presure margin allowed to suit possible extensions to the original kitchen plan. Regulation of the air flow should be achieved by either variable speed control if the selected fan is suitable, or by the use of balancing dampers. 17.3 Backward curved centrifugal, mixed flow or axial flow impellers are preferred as they are less prone to unblance and are more easily maintenal and cleaned due to their open construction. Fixed or adjustable metal impellers with a robust and open construction shall be used, as lightweight multi-unea or plastic-type impellers can warp and are prone to collecting concentrations of grease. Plastic bladed fans can however be used where the canopy extracts non- grease producing, low temperature fans. 17.4 Conditions within the kitchen in which the fan has to operate are normally between 40 & 60 deg C at 95% relative humidity. Most motors are rated to 1P55 and are capable of operating within these conditions without the necessity to mount the motor out of the airstream. 17.5 For fans that have the motor within the airstream and are ventilating from cooking equipment that produces higher levels of temperature and humidity indicated in 17.4 then the specification for the motor shall be ugraded to withstand more onerous conditions. 17.6 An audible and/or visual indicator should be included to warn of fan failure. This should operate on pressure difference rather than air movement because of the possibility of grease build-up on the vanes. 17.7 The provision of drain holes at the lowest point of the motor to allow condensation to drain freely is recommended, these shall b	
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	117
The supply fan shall also be isolated when a fire suppression system is activated in fire mode. This will involve the fitting of an automatic solenoid valve in the gas supply pipe work and an airflow-sensing device such as a pressure switch, vane switch or torque switch. The inclusion of this interlock is a requirement for all new powered extract systems. For existing installations where cooking equipment replacement is like for like, no action is required. However, the contractor shall quote for the inclusion at all times: failure to do so could lead to legal issues. If an existing kitchen has any form of upgrade then the contractor shall quote for the inclusion. The Client's insurance company may have a requirement that this work is done; this may reduce the premium paid.	1PACK1).
17.11 Fans selected for use with dishwasher systems shall be fitted with 'tropicalised' motors that are capable of operating in the saturated atmosphere, or a fan with a motor out of the air stream. The fan should be electrically linked to start with the washer and include an automatic run-on timer to disperse residual moisture as the system cools down. Another option is to specify anti-condensation heaters for larger motors, or for smaller motors to connect a single phase 24 volt supply to a winding when the motor is idle to provide a little heat and thus prevent condensation build up. Tropicalised motors for dishwasher extract available if specified - BUT motor is out of airstream. Tropicalised motors for dishwasher extract available if specified - BUT motor is out of airstream.	
17.12 Flexible connections shall be suitable for use with a grease laden atmoshpere, positively fixed by clamps or bonding to prevent air leakage. Under fire conditions the material must have a minimum integrity of at least 15 minutes and be selected to suit the temperature of the fumes being exhausted. Refer to Table 16 lists material with the maximum temperatures at which they are suitable for continuous operation. High temperature Flexible connectors available (ancillary item). (ancillary item).	
17.13 Types of Fan: Table 17 1. Centrifugal fan sets 2. Bifurcated fans 3. Belt Driven Axials Fans 4. Axials Fans (metal impellers) 5. 'In- line' Centrifugal and Mixed flow impellers 6. Roof Extract Fans (vertical jet discharge) with centrifugal impellers In-line centrifugal fan type. In-line centrifugal	fan type.

SQUIF & TWIN SQUIF

AIRMOVER



MARK TEN

BIFUCATED FANS

DW/172 & NUAIRE PRODUCT RANGES

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DAVE supply fans have Polymide or Polypropylene backward curved impellers and are IP54 rated.	Boxer Bespoke has steel backward curved impellers.	Boxer packaged has steel backward curved impellers.	Axus impellers are available in Aluminium (300/2), Steel impellers (400/2) and Aluminium (90 deg. C continuous operation.	Axus bifucated impellers are Aluminium (90 & 230 deg. C continuous operation.).	Mark Ten has steel backward curved impellers.
Clause not applicable.	Boxer Bespoke motors suitable for conditions stated.	Boxer Packaged motors suitable for conditions stated.	Axus motors suitable for conditions stated.	Bifucated motors suitable for conditions stated.	Mark Ten motors suitable for conditions stated.
Clause not applicable.	Upgrade available for higher temp & humidity if specified.	Upgrade available for higher temp & humidity if specified.	Upgrade available for higher temp & humidity if specified.	Upgrade available for higher temp & humidity if specified BUT motor is out of airstream.	Upgrade available for higher temp & humidity if specified.
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Not applicable.	Tropicalised motors for dishwasher extract available if specified.	Tropicalised motors for dishwasher extract available if specified.	Tropicalised motors for dishwasher extract available if specified.	Tropicalised motors for dishwasher extract available if specified - BUT motor is out of airstream.	Tropicalised motors for dishwasher extract available if specified.
			High temperature Flexible connectors available (ancillary item).	High temperature Flexible connectors available (ancillary item). if specified.	
		Centrifugal fan set.	Axial fans (metal impellers)	Bifucated fans.	Mixed flow fan.
In-line centrifugal fan type.	In-line centrifugal fan type.				

BOXER BESPOKE AHU | BOXER PACKAGED AHU | AXIAL LONG CASED |

EXTRACT AND SUPPLY SOLUTIONS OPTIMISING VENTILATION FOR COMMERCIAL KITCHEN APPLICATIONS

Nuaire has a wealth of experience in ventilation for commercial kitchens, manufacturing a full range of solutions which include:

- Make-up air supply units such as Boxer AHU which offers - filters, heating, cooling and attenuation designed to suit project specific requirements
- Maintaining the correct balance of supply air between restaurant and kitchen, helping to eliminate draughts and reduce noise
- Gas interlock system with emergency shut off button
- Melinex silencers designed to help prevent the grease impregnation into the acoustic media
- Kitchen extract fans for higher temperature polluted air (motor out of air stream)

High performance supply & extract for kitchen areas: (SQF, Twin SQF and XBOXER).

Nuaire produces a range of high performance supply & extract fans suitable for larger commercial kitchens incorporating some of the following features:

- Optional out of air stream motors
- High temperature operation ideal for kitchen canopy applications
- · Removing day to day smells and smoke extract

Mechanical Extract toilets and kitchens: (XS, DAVE, AVS & AVT).

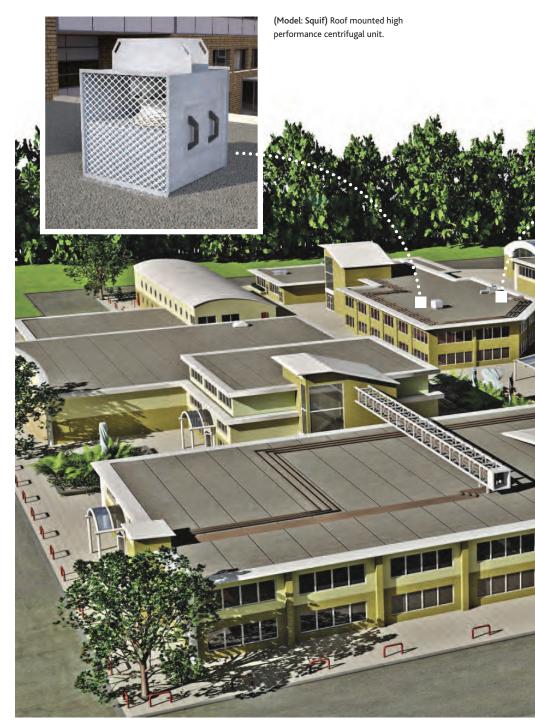
Nuaire offers a wide range of extract fans for wall, window, roof and ceiling/void applications. Fans can be located in kitchens, utility areas and roof, extracting from kitchens and dining area's whilst providing continuous fresh air via trickle ventilators.

Mechanical extract with heat recovery for communal areas: (XBC & BOXER PACKAGED AHU).

Heat recovery systems offer efficiency and control over the air quality and volume within the space. Heat recovery is ideal at providing tempered air into 'communal' areas such as school classrooms, canteens and dining areas.

High performance extract for communal areas: (Boxer Bespoke, Ecosmart Boxer, Airevolve AVS and DAVE).

Nuaire has a wide portfolio of extract fans including high performance fans suitable for ceiling void, plant, storage room or roof top applications.



ZONAL & CENTRALISED UNITS



BOXER BESPOKE UNITS (up to 20m³/s)

Designed to meet project specific applications. Includes rotary wheels, plate heat exchangers & run around coils.



MARK TEN FANS (up to 8.2m³/s)

High performance extract units. Aluminium manufacture, easily accommodated on all building profiles.



XBOXER XBC (up to 1.5m³/s)

Market leading heat recovery units, up to 96% efficient. installation internal or external. Control options including Bacnet.







DAVE SUPPLY FANS (up to 1.1m³/s)

Supply range of single fans. Ideal for ceiling void, plant room or roof top applications. Can be installed internally or externally as standard.



AVTCP & AVSCP (up to 1.8m³/s)

Market leading low profile single and twin fans. Very low energy consumption and SFP's. Twin fans are recommended for high revenue establishments.



BOXER PACKAGED AHU'S (up to 20m³/s)

High performance packaged Air handling units (Sizes 1 - 7).

Cheetah = HOW IT WORKS

Cheetah consists of a number of intelligent modules which are interconnected by a data communications network.

A typical configuration is shown below and opposite.

THE STANDARD MODULES ARE:

- · Display processor with system power supply and override facility
- · Sensor processor
- · Data logger with GPRS remote access system
- · Temperature sensors (located in ducting)
- · Optic sensors detecting smoke and steam (located in extract hood)
- · Air flow meters in ducts (optional)
- · Carbon dioxide sensors (optional)

With Cheetah operating in normal mode, the system's sensors control the fans. The fans are set to a minimum speed by default but automatically increase in the event of smoke, high temperatures in ducts, low air flow in ducts and high levels of carbon dioxide.

The system is configured and operating parameters are set at installation. Cheetah is completely configurable and has various operating modes and settings which are installed to suit the particular conditions at each location. The Cheetah data logger stores key operating data (e.g. fan speeds, temperatures, air flow, smoke sensor operation etc) and, via the GPRS remote access system, allows us to remotely monitor and report system activity and performance.

The remote feature also allows system configuration changes to optimise performance and identify and correct faults without attending site. In times of low activity in the kitchen the extract fan will typically be reduced to 40% of its normal operating speed which only consumes 6% of the energy. Cheetah can be timer controlled, minimising energy usage further by shutting fans off to predefined occupation schedules or holiday modes.

Air flow rates can be monitored and if they fall below pre-defined levels (e.g. due to the slipping of a broken fan belt) then an alarm is sounded and a warning shown on the display. This would provide vital advance information to allow preventative maintenance to be completed prior to any potential major fan failure

Cheetah can interface with your existing Building Management System, ensuring that all the key data you need about your site can be accessed in one place.

MAINTAINING THE EXTRACT SYSTEM IN GOOD CONDITION:

Air flow meters in the extract ducts enable the condition of the extract system to be monitored remotely, giving early warning of preventative maintenance needs.

REMOTE MONITORING:

Without visiting site, remote access means we can monitor key system KPI's such as fan speeds, temperature and air flows. Faults can be quickly identified and often fixed remotely, maintenance needs can be identified and performance optimised, all without attending site.

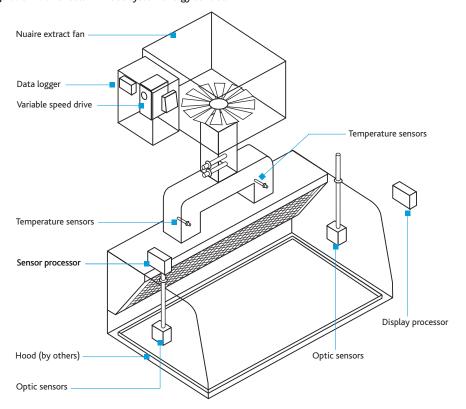
ENERGY MONITORING (OPTIONAL):

Cheetah's energy monitoring unit can meter energy usage in up to eight locations in a restaurant/kitchen. The data is downloaded remotely and presented to the customer. This verifies the savings from Cheetah and identifies where further optimisation could enhance performance.

FIRE SAFETY:

The temperature in the extract ducts is measured continuously and if high temperatures are detected, action is taken to alert the operators of a possible fire risk. Cheetah can interface with your existing Building Management System, ensuring that all the key data you need about your site can be accessed in one place.

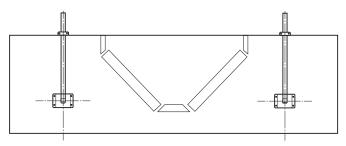
Typical Extract system configuration with Cheetah 1 Hood system energy control.



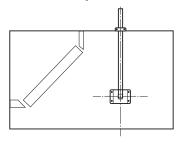
Cheetah = HOOD OPTIONS & DRIVES



Cheetah 2 Hood system.



Cheetah 1 Hood system.



CHEETAH 1 HOOD SYSTEM

System requirement	Quantity
Temperature sensor	2
Optic sensor kit	1
Display (inc Power supply)	1
Sensor Processor	1
Data Logger	1
Cables (Network cables - metres)	Quantity
1	4
3	6
5	3
40	1
Cables (Temperature cables - metres)	Quantity
3	4
5	4
Sim 36 month contract	1

CHEETAH 2 HOOD SYSTEM

System requirement	Quantity
Temperature sensor	4
Optic sensor kit	2
Display (inc Power supply)	1
Sensor Processor	1
Data Logger	1
Cables (Network cables - metres)	Quantity
1	4
3	6
5	6
40	1
Cables (Temperature cables - metres)	Quantity
3	4
5	4
Sim 36 month contract	1

CHEETAH 3 HOOD SYSTEM

System requirement	Quantity
Temperature sensor	6
Optic sensor kit	3
Display (inc Power supply)	1
Sensor Processor	2
Data Logger	1
Cables (Network cables - metres)	Quantity
1	4
3	4
5	4
10	1
40	1
Cables (Temperature cables - metres)	Quantity
3	6
5	8
Sim 36 month contract	1

CHEETAH 4 HOOD SYSTEM

System requirement	Quantity
Temperature sensor	8
Optic sensor kit	4
Display (inc Power supply)	1
Sensor Processor	2
Data Logger	1
Cables (Network cables - metres)	Quantity
1	4
3	4
5	4
10	1
40	1
Cables (Temperature cables - metres)	Quantity
3	6
5	10
10	4
Sim 36 month contract	1

In addition to the above a Drive Pack is required:

CHEETAH DRIVE PACK

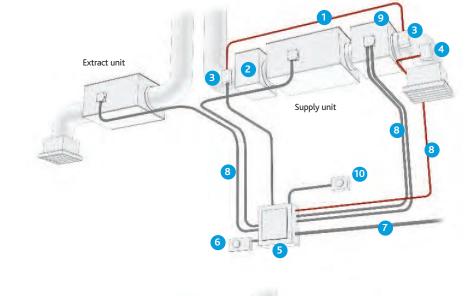
Code*	Code**	Code***
CDRIVEIP21-1	CDRIVEIP54-1	CDRIVEIP-1
CDRIVEIP21-2	CDRIVEIP54-2	n/a
CDRIVEIP21-3	CDRIVEIP54-3	n/a
CDRIVEIP21-4	CDRIVEIP54-4	n/a
CDRIVEIP21-5	CDRIVEIP54-5	n/a
CDRIVEIP21-6	CDRIVEIP54-6	n/a
CDRIVEIP21-7	CDRIVEIP54-7	n/a
CDRIVEIP21-8	CDRIVEIP54-8	n/a
CDRIVEIP21-9	CDRIVEIP54-9	n/a
CDRIVEIP21-10	CDRIVEIP54-10	n/a
CDRIVEIP21-11	CDRIVEIP54-11	n/a
CDRIVEIP21-12	CDRIVEIP54-12	n/a
	CDRIVEIP21-1 CDRIVEIP21-2 CDRIVEIP21-3 CDRIVEIP21-4 CDRIVEIP21-5 CDRIVEIP21-6 CDRIVEIP21-7 CDRIVEIP21-8 CDRIVEIP21-9 CDRIVEIP21-10 CDRIVEIP21-11 CDRIVEIP21-12	CDRIVEIP21-1 CDRIVEIP54-1 CDRIVEIP21-2 CDRIVEIP54-2 CDRIVEIP21-3 CDRIVEIP54-3 CDRIVEIP21-4 CDRIVEIP54-4 CDRIVEIP21-5 CDRIVEIP54-5 CDRIVEIP21-6 CDRIVEIP54-6 CDRIVEIP21-7 CDRIVEIP54-7 CDRIVEIP21-8 CDRIVEIP54-8 CDRIVEIP21-9 CDRIVEIP54-9 CDRIVEIP21-10 CDRIVEIP54-10 CDRIVEIP21-11 CDRIVEIP54-11

^{*3} Phase/IP21+enclosure+lonworks card, **3 Phase/IP54+lonworks card,

Note: the hood systems do not include an extract or supply fan.

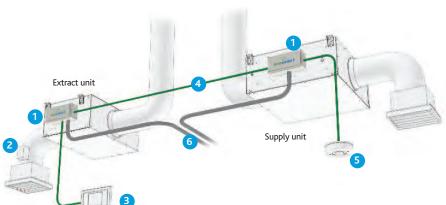
^{***1} Phase+enclosure





'CONVENTIONAL' SUPPLY & EXTRACT VENTILATION SYSTEM

- 1. PVC tubing
- 2. Filter
- 3. Air pressure switch
- 4. Temperature switch
- 5. Control panel
- 6. User control
- 7. 230V Electricity supply
- 8. Electrical cabling 230V
- 9. Electrical heater
- 10. Time clock





ECOSMART SUPPLY & EXTRACT VENTILATION SYSTEM

- 1. Integrated control
- 2. Optional CO₂ sensor
- 3. User control
- 4. (SELV) 12V cable
- 5. Optional PIR sensor
- 6. 230V Electricity supply

SIMPLE TO INSTALL

All controls are pre-assembled, configured and installed directly into the fan. Site time kept to a minimum, quality and efficiency maintained.

SIMPLER SYSTEMS

No need for main VCD, no wasted energy or noise generation because the air volume can be precisely set via the integrated speed control, minimum and maximum speeds easily adjusted via Ecosmart commissioning panel.

SIMPLE, PRECISE COMMISSIONING

As recommended in Part L, Ecosmart enables the system to be accurately commissioned via an integrated speed control, minimum and maximum speeds easily adjusted via commissioning panel integral to the control.

QUIETER SYSTEMS

With Ecosmart your system is only at maximum design duty when absolutely necessary. The noise levels within your systems are lower because the fans are rarely at full speed.

IMPROVED LIFECYCLE

Ecosmart enables the fan or air handling unit to be run at lower speeds. This reduces the maximum load and wear and therefore increases the overall working life of the units.

DEMAND VENTILATION

Only ventilates the area when you want it to - why fully ventilate a room when it's not occupied - maximum savings possible achieved.

HEALTHY ATMOSPHERE

Ecosmart has a trickle function as standard which when activated, via a simple switch, enables you to set a background ventilation rate, keeping the rooms fresh when unoccupied, whilst still saving

energy. System will boost or ramp to maximum design duty when triggered by an Ecosmart or other external device.

PLUG IN CONTROLS

Simple low voltage sensors complete with preplugged cable means that any control function is easily achieved. You decide which conditions to monitor and the system will operate at the optimum speed.

BMS INTERFACE

Integrated BMS features enable any central system to control and monitor the fan or air handling unit via 0-10V signal. This enables full speed control and heating or cooling enable if installed and volt free status indication as standard.

PEACE OF MIND

Ecosmart has a 5 year warranty. 1st year Parts and Labour with remaining years parts only. For further details contact Nuaire.





Simple SELV wired, plug-in 'enablers' start and stop the fan, when activated from either start-up or trickle ventilation mode. These 'enablers' include time clocks, infra-red detectors, switch live contacts, humidistats, thermostats and BMS contacts.

All systems must include at least one enabler. (NB. When used, BMS control and time clocks take over all other enablers).

Integrated speed control (inverter or electronic) is included with all Ecosmart controlled fans. ES-ISC are external to some fans and need to be hard wired.

Once the fan is activated by the enabler the sensor takes over. They will maintain comfort/ design conditions by automatically adjusting fan speed up and down. The sensors include temperature, relative humidity, CO2 or as determined by the BMS.

Stylish and simple to operate user control facilitates manual operation where

ECOSMART SPEED CONTROLLING SENSORS



0-10V dc signal to activate the system and modulate fan speed. Select/Deselect H&C. Note: this will override any other devices (eg. ES-UCF) fitted (except in Constant Pressure fans).

ECOSMART ENABLERS & DETECTORS

Simple Plug-in

System



ES-PIR2 (Passive Infra-Red)

Detects movement and activates system. Incorporates a system status LED, overrun timer and timer adjustment.



ES-LCD

Touch screen user control in white incorporating time clock facility. This can control the function of the fan by manual setting or using a set of timed programs.



ES-HUMIDISTAT2

Activates the system when the RH level is above set point. Incorporates two system status LEDs (Green = OK, Red = Failure) and RH set point level



ES-THERMOSTAT2

Activates the system when the temperature is above set point. Incorporates two system status LEDs (Green = OK, Red = Failure) and temperature set point level adjustment.



FS-AVI2

When fan failure occurs the AVI will flash a warning. Supplied with pre-plugged 10m length of communication cable.



ES-CO2RM ES-CO2RMPP

Surface mounted room carbon dioxide (CO₂) sensors which incorporate a temperature sensor. RM = SELV option, RMPP complete with SELV AC powers supply.



Signal conditioning circuit for humidity, temperature and CO₂ sensors.



ES-TEMP2 Temperature Sensor Modulate fan speed based on room temperature. Incorporates two system status LEDs (Green = OK, Red = Failure) and temperature set point level adjustment.



ES-RH2 Relative Humidity SensorModulate fan speed based on RH level. Incorporates two system status LEDs (Green = OK, Red = Failure) and RH set point level adjustment.



ES-UCF Manual user control

Manual 'on' and 'off' system user/speed control. Incorporates two system status LEDs (Green = OK, Red = Failure).



ES-CI Semi-automatic user control

Fan, heating & cooling selected by external volt free switch, speed selected by 0-10V signal.



ES-JB Junction box

Designed to be compatible with Ecosmart System this unit is supplied with a pre-plugged 10 metre length of communications cable and has 8 further ports.



ES-CO2 Sensor

Duct mounted sensor to modulate fan speed based on CO₂ levels. Connect to fan directly. Pre-wired with 2m cable (not adjustable).



Switched Live by others

Any mains voltage signal connected to the switched live terminal (S/L) in the unit. This affects the connected fan only.

SQUIF SINGLE FANS HIGH PRESSURE & VOLUME EXTRACT FANS

Suitable for operation in airstream temperatures up to 90°C. Ideal for kitchen canopy applications.



BENEFITS

- Quiet operation one of the quietest solutions for motor unit 'Out of air stream' applications. The units shall be suitable for operation in airstream temperatures up to 90°C.
- Cleaner 'Out of air stream' motors are ideal for dirty extract and greasy environments. Cleaner motor improves cooling and extends motor life.
- Easy maintenance 'Out of air stream' motors allow for quick and easy access and lower maintenance costs.
- Ideal for high resistances high efficiency centrifugal impellers provide high pressure development suitable for ducted systems and kitchen canopy with extreme filtration.
- Backward curved centrifugal impellers provide high pressure development suitable for ducted systems and kitchen canopy with extreme filtration.
- Flexible solution can be mounted internally, externally, vertically or horizontally. Mounting facilities included.
- Inspection panels allow for easy access.
- Can be supplied with Ecosmart controls, easy to commission, energy efficient solution.
- Warranty SQUIF has 5 years with Ecosmart & 3 years with Cheetah.

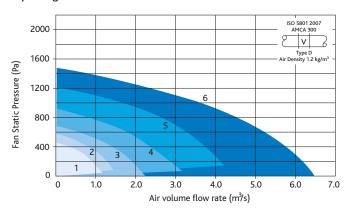


- 1. Squif Range
- A = Ambient No 'A' = 400/2 option
- Pole (4 or 6)
- Phase (1 or 3)
- **Ecosmart controls**

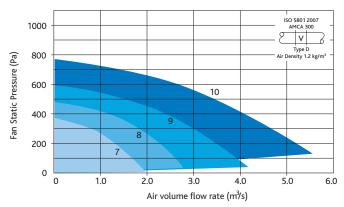
PERFORMANCE

Maximum performance 6.5m3/s.

Squif Single Fans - 4 Pole



Squif Single Fans - 6 Pole



Curve No.	Unit*	Curve No.	Unit*	
1.	SQF41	6.	SQF46	
2.	SQF42	7.	SQF61	
3.	SQF43	8.	SQF62	
4.	SQF44	9.	SQF63	
5.	SQF45	10.	SQF64	

^{*}Add relevant phase/control to above code.

Note: Do not mix Ecosmart and Cheetah controls on same kitchen system.

A = Ambient

Pole (4 or 6) Phase (1 or 3)

No 'A' = 400/2 option



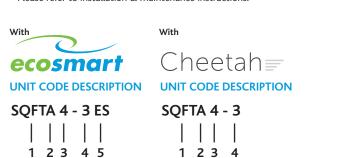
TWIN SQUIF FANS QUIET & POWERFUL VOLUME EXTRACT FANS

Run and standby solution for all 'motor out of airstream' applications.



BENEFITS

- Quiet and powerful solutions high performance centrifugal motor/ impeller combination providing a low noise solution. The units shall be suitable for operation in airstream temperatures up to 90°C.
- Cleaner 'Out of air stream' motors are ideal for dirty extract and greasy environments. Cleaner motor improves cooling and extends motor life.
- Easy maintenance 'Out of air stream' motors allow for quick and easy access. Inspection hatches allow the internals to be easily checked/cleaned.
- Ideal for high resistances high efficiency centrifugal impellers provide high pressure development suitable for ducted systems and kitchen canopy with extreme filtration.
- · Prevents internal recirculation backdraft dampers inbuilt.
- Flexible solution can be mounted internally, externally, vertically* or horizontally. Mounting facilities included.
- Failure detection inverter detects fan failure and Ecosmart control sends signal to 2nd fan. Recommended for high revenue establishments.
- Control-ability as standard all 3 phase units have the flexibility to be speed controlled utilising Ecosmart or Cheetah controls.
- Fan to suit all applications Ecosmart can have 2 speed motors for day to day extract and smoke extract.
- Warranty TWIN SQUIF has 5 years with Ecosmart & 3 years with Cheetah.
- * Please refer to installation & maintenance instructions.



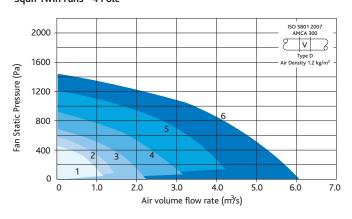
- 1. Twin Squif Range
- 2. A = Ambient No 'A' = 400/2 option
- 3. Pole (4 or 6)
- 4. Phase (1 or 3)
- 5. Ecosmart control
- 1. Twin Squif Range
- A = Ambient
 No 'A' = 400/2 option
- 3. Pole (4 or 6)
- 4. Phase (1 or 3)

Note: Do not mix Ecosmart and Cheetah controls on same kitchen system.

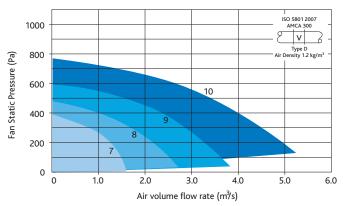
PERFORMANCE

Maximum performance 6.2 m³/s.

Squif Twin Fans - 4 Pole



Squif Twin Fans - 6 Pole



Curve No.	Unit*	Curve No.	Unit*	
1.	SQFTA41	6.	SQFTA46	
2.	SQFTA42	7.	SQFTA61	
3.	SQFTA43	8.	SQFTA62	
4.	SQFTA44	9.	SQFTA63	
5.	SQFTA45	10.	SQFTA64	

^{*}Add relevant phase/control to above code.

AIRMOVER SINGLE FANS QUIETEST NOISE TO DUTY RATIO VOLUME EXTRACT FANS

Low noise fan, for high performance applications.



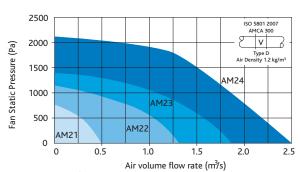
BENEFITS

- The quietest noise to duty ratio unit in the industry the high rigidity, double skinned construction produces the quietest noise to duty ratio unit in the industry, ensuring that your system requirements are easily met.
- Suits ducted applications units are constructed with a square case and mezz flange.
- Provides long life strong aluzinc and pentapost construction and helps minimise onsite installation damage.
- Flexible ideal for either internal or external applications.
- Reduces maintenance costs a panel provides quick and easy access.
- Control-ability as standard all models have the flexibility to be speed controlled utilising a Nuaire Ecosmart control.
- 2-speed options available Ecosmart has Class 'H' insulated motors.
- Ease of installation motors are pre-wired to external IP55 rated terminal box.
- · Assists in meeting design criteria wide range of attenuators available.
- Warranty AIRMOVER has 5 years with Ecosmart & 3 years with Cheetah.

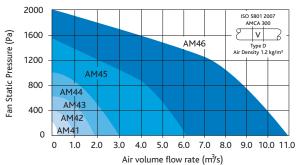
PERFORMANCE

Maximum performance 10.6m³/s

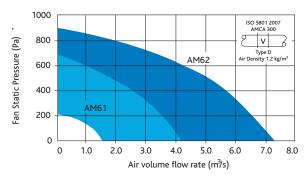
Airmover - 2 Pole



Airmover - 2 Pole



Airmover - 6 Pole



Note: Do not mix Ecosmart and Cheetah controls on same kitchen system.

3. Size

3. Size

Options T = Two speed ES = Full Ecosmart controls – BMS

interfaces and commissioning

controls below) full compatibility with Ecosmart sensors.



DAVE SUPPLY FANS HIGH PERFORMANCE FANS IN 7 CASE SIZES WITH OPTIONAL HEATER BATTERIES

Can be installed internally or externally without additional weather protection.



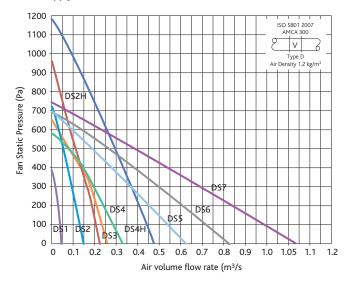
BENEFITS

- All models feature the Nuaire patented 'Floating fan design' negating the requirement for further AV mounts.
- Fans are single skinned construction manufactured from aluzinc which lasts 5 times longer than galvanised steel and provides higher wear resistance.
- No requirement for additional weather protection all supply fans can be installed internally or externally and are supplied with removable weather proof control cover (if required).
- Latest EC Technology performance optimised backward curved impellers and IP54 EC motors provide low specific fan powers and stepless speed control without tonal noise generation.
- Multi access compact range ideal for space restricted applications such as ceiling voids. Units have top or bottom access as standard allowing for quick install and easy access to fans for maintenance.
- Attenuation Pods all supply fans are lined with high density acoustic lining and fitted with attenuated pods to ensure low breakout noise levels.
- Quick installation fans are supplied complete with a set of support brackets for easy installation or inclusion into an existing drop rod system.
- Coil options LPHW coils with 2 port pressure independent valve (PICV), Electric heater with thyristor control or no heater.
- · Warranty DAVE has 5 years with Ecosmart.

PERFORMANCE

Maximum performance 1.1m³/s

DAVE Supply fans units 1 - 7



ecosmart

UNIT CODE DESCRIPTION

- 1. DAVE Range
- 2. Supply fan
- 3. Case size (1-7)
- 4. Case type:
 - A = Extended
- L = LPHW Coil/valve
 E = Electric heater,
- N = No heater

 6. ES = Ecosmart control

RANGE MODELS

DAVE Supply Plus No Heater: Extended lined case Type 'A', G4 filter, attenuation pods, Energy efficient Ecosmart control. Circular spigots.

DAVE Supply Plus LPHW: Extended lined case Type 'A', LPHW coil with 2 port pressure independent valve (PICV), G4 filter, attenuation pods, Energy efficient Ecosmart control. Circular spigots.

DAVE Supply Plus Electric heater: Electric heater (up to 9kW maximum), Extended lined case, Type 'A', Electric heater & thyristor control, G4 filter, attenuation pods, Energy efficient Ecosmart control. Circular spigots.

BOXER STANDARD PRE-PACKAGED SUPPLY AHU's

WITH OPTIONAL HEATING OR COOLING

For high performance applications ensuring that your system requirements are easily met.



BENEFITS

- Very quiet 25mm double skinned panels provide better acoustics.
- Reduced installation time all components are pre-assembled, wired and tested at the Nuaire manufacturing facility. Units are delivered conveniently in sections for easy site assembly.
- Simple precise commissioning Ecosmart models can have minimum and maximum ventilation rates precisely set and limited at AHU requiring no throttling dampers.
- Part L and energy efficient fan impellers are selected for optimum efficiency and noise characteristics. Motors are IE2 to BS5000 direct drive and high efficiency belt drive.
- Improved life cycle/no system overloads Ecosmart models are preprogrammed to automatically give a soft start function which prevents electrical overloading and minimises mechanical wear.
- Warranty BOXER has 5 years with Ecosmart & 3 years with Cheetah.

ecosmart

UNIT CODE DESCRIPTION



- 1. Ecosmart Boxer range
- 2. S = Supply EX = Extract
- 3. Size 1 7
- L = Low Pressure hot water heater battery
 LC = Low Pressure hot water

heater battery & CHCW chilled water cooling coil LD = Low Pressure hot water heater battery & DX cooling coil ED = Electric heater battery & DX = Direct expansion (refrigerant type coil)

E = Electric heater battery

With

Cheetah*≡*

UNIT CODE DESCRIPTION

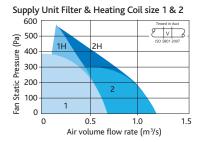


- Boxer range
- 2. S = Supply EX = Extract
- 3. Size 1 7
- 4. NC = No control
- Le Low Pressure hot water heater battery
 LC = Low Pressure hot water heater battery & CHCW chilled water cooling coil
 LD = Low Pressure hot water heater battery & DX cooling coil
 ED = Electric heater battery & DX = Direct expansion (refrigerant type coil)

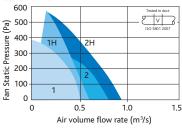
E = Electric heater battery

PERFORMANCE

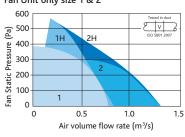
Maximum performance 20m³/s.

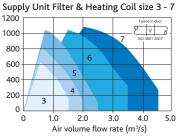


Supply Unit Filter & Heating & Cooling Coil size 1 & 2

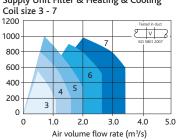


Fan Unit only size 1 & 2

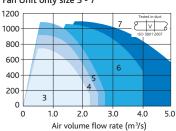




Supply Unit Filter & Heating & Cooling



Fan Unit only size 3 - 7



CONFIGURATIONS

Circular duct connections size 1 & 2



Rectangular duct connections size 3 to 7



Note: Do not mix Ecosmart and Cheetah controls on same kitchen system.



BOXER CUSTOM MADE SUPPLY AHU'S OPTIMISING AIR QUALITY

WITH OPTIONAL HEATING AND COOLING

For applications with special demands: energy efficiency, high performance & fast commissioning.



BENEFITS

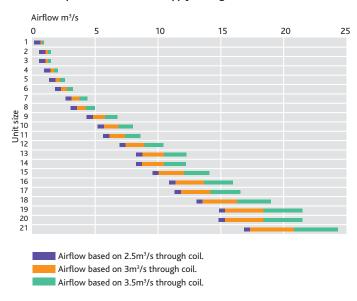
- Customer defined customers have the flexibility to combine modules to build tailor-made AHUs up to 20m³/s (Single deck only).
- Special demands for installations that demand functionality BOXER can always offer a solution. For instance, the installation might require a humidifier in order to achieve a specific humidity level. The application environment might also require components in a specific finish, BOXER can meet this requirement.
- Flexibility the possibility to combine single and double deck units has been
 increased in combinations and sizes within this range. Installations with high
 demands might need one or a few functions outside the standard range.
 The pre-configured and tailored solution ranges can be combined to offer the
 best solution. The unit platform could be standardised, whereas a selection of
 the functions are customised making BOXER the most flexible AHU range
 available.
- Project specific controls AHUs are sent to site control free allowing them to be integrated with control systems supplied by others.
- Energy solutions Nuaire also offers a number of world class solutions for energy efficiency.
- Warranty BOXER AHU has 3 years with Cheetah

Cheetah = code description

PROJECT SPECIFIC

PERFORMANCE

Maximum performance 20m3/s supply as single deck.



This graph is to be used as a guide only – Nuaire will be happy to size your unit for you based on your projects individual requirements.

At Nuaire, our wealth of design experience is harnessed to deliver unique design features that will significantly enhance the customer experience:

- Maximum corrosion protection by galvanised and optional powdercoated casing panels
- 50mm construction providing high standards of heat and noise insulation
- Building material class A1 mineral wool heat and noise insulation
- Thermal transmittance minimised by optimised casing covers
- Unit construction can be dismantled into component sections
- · Class B leakage classification

AXUS LONG CASED AXIAL FANS OPTIMISING AIR QUALITY

A massive range available to suit every application.



BENEFITS

- Wide range the widest range of 'standard' axials available. A fan to match every application ensures maximum efficiency saving costly energy.
- Energy efficient the fan impeller and EFF2 motors provide the most efficient solution.
- Long life heavy gauge galvanised steel construction ensures strength, durability and protection from damage during installation and will be corrosion resistant.
- Controls wide range available including energy efficient Ecosmart.
- Tested to the highest standards air performance to BS848 (part 1) 2007 and ISO5801 (part1) 2007 with acoustic performance to AMCA300.
 All carried out at Nuaire's test facilities to ensure the most accurate performance figures and noise data is provided, constantly monitored to give you up to date information you can rely on.
- Comprehensive ancillaries including attenuators, speed controls and mounting ancillaries all pre-selected for the individual fan to ensure a perfect match and eliminate any on-site fitting problems.
- Warranty AXUS has 5 years with Ecosmart & 3 years with Cheetah

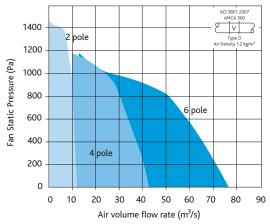


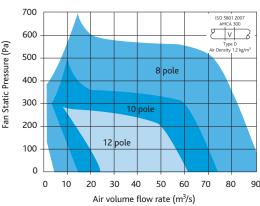
- 1. AXUS Long cased axial
- Case diameter in cms
- 3. Impeller specification reference
- 4. Motor speed in poles
- Impeller blade angle reference
 Electrical supply in Phases
- 6. Electrical supply in Phases 1 = 230V, 50Hz, 3 = 400V, 50Hz
- Impeller material
 Without letter = standard GRP
 A = Optional aluminium alloy
 In addition an ES-ISC inverter will be
 required, contact Nuaire for details.
- 1. AXUS Long cased axial
- 2. Case diameter in cms
- 3. Impeller specification reference
- 4. Motor speed in poles
- 5. Impeller blade angle reference
- 6. Electrical supply in Phases 1 = 230V, 50Hz, 3 = 400V, 50Hz
- 7. Impeller material
 Without letter = standard GRP
 A = Optional aluminium alloy

Note: Do not mix Ecosmart and Cheetah controls on same kitchen system.

PERFORMANCE

Maximum performance 92m³/s. Indication of the overall duty range shown below. Please contact Nuaire for any duty outside the range indicated.





CASE OPTIONS



AXUS Circular Axial.



AXUS Contra-Rotating.



AXUS Run & Standby.



AXUS BIFUCATED AXIAL FANS OPTIMISING AIR QUALITY

High performance 'Motor out of airstream' unit.



BENEFITS

- High temperature performance the standard bifurcated unit is suitable for temperatures up 90°C. High temperature options available up to 230°C.
- Wide range the widest range of 'standard' bifurcated axials available.
 A fan to match every application ensures maximum efficiency.
- Low maintenance motor out of airstream ensures the unit is not affected by contaminents yet is easily accessible.
- Long life heavy gauge galvanised steel construction ensures strength, durability and protection from damage during installation and will be corrosion resistant.
- Tested to the highest standards air performance to BS848 (part 1) 2007 and ISO5801 (part1) 2007 with acoustic performance to AMCA300.
- Comprehensive ancillaries including attenuators, frequency inverters,
 Ecosmart controls and mounting ancillaries all pre-selected.
- Bifucated fan options (2 speed operation half and full).
 Flameproof motors to EExd IIBT4 for operation in systems with in duct.
 Ambient temperature up to 230°C.
- Warranty AXUS Bif has 5 years with Ecosmart & 3 years with Cheetah.



- 1. Bifurcated AXUS Long cased axial
- 2. Case diameter in cms
- 3. Impeller specification reference
- 4. Motor speed in poles
- 5. Impeller blade angle reference
- Electrical supply in Phases
 1 = 230V, 50Hz, 3 = 400V, 50Hz
- 7. Impeller material
 No letter = standard GRP
 A = Optional aluminium alloy
- Other options (combinations)
 T = Two speed (full and half)

- F = Flameproof (EExd 11BT4)
- 2 = 90°C operation
- Z = Access door
- ES = Full Ecosmart controls.
 BMS interfaces and commissioning controls full compatibility with Ecosmart sensors.

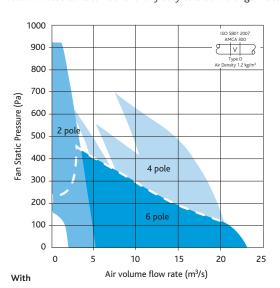
In addition an ES-ISC inverter will be required, contact Nuaire for details.

All the above control options are pre programmed with a soft start function.

Note: Do not mix Ecosmart and Cheetah controls on same kitchen system. \\

PERFORMANCE

Maximum performance 23m³/s. Indication of the overall duty range shown below. Please contact Nuaire for any duty outside the range indicated.



Cheetah = CODE DESCRIPTION

- 1. Bifurcated AXUS Long cased axial
- 2. Case diameter in cms
- 3. Impeller specification reference
- 4. Motor speed in poles
- 5. Impeller blade angle reference
- 6. Electrical supply in Phases 1 = 230V, 50Hz, 3 = 400V, 50Hz
- Impeller material
 No letter = standard GRP
 A = Optional aluminium alloy
- Other options (combinations)F = Flameproof (EExd 11BT4)2 = 90°C operation
 - Z = Access door

MARK TEN ROOF FANS LOW DEPTH. EXTRACT FANS

For vertical discharge high performance applications. Ideal for kitchen canopies.



BENEFITS

- Unobtrusive design extremely rigid low profile Aluminium manufacture easily accommodated on all building profiles.
- Effective fume removal high efficiency vertical discharge guarantees that fumes are quickly and efficiently removed from source.
- Simple precise commissioning all 3 phase models are compatible with Ecosmart controls providing the most energy efficient and cost effective
- Quietest system low noise, high performance mixed flow impeller together with matching silencers provide the perfect acoustic solution.
- Avoids heat loss integrated backdraught shutters, retained by magnetic latches, limits heat loss from the building when unit is off.
- Performance options high performance mixed flow impeller with direct or belt drive options cater for all your systems pressure and sound requirements.
- **Guaranteed ventilation** standby motor option on belt drive version ensures ventilation in the event of fan failure. Note: standby motor is
- Ancillaries full range of attenuators, mounting curbs, etc are available to complete your installation.
- · Warranty MARK TEN has 5 years with Ecosmart & 3 years with Cheetah.



- MT = Belt drive Performance reference
- 1 =Curb No./type
- Phase
 - 1 = Single phase
- 2 = Three phase
- ES = Ecosmart control In addition an ES-ISC inverter will be required, contact Nuaire for details.
- 1 = Single phase 2 = Three phase

4. Phase

MT = Belt drive

3. 1 =Curb No./type

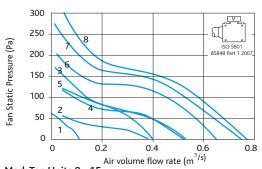
Performance reference

Note: Do not mix Ecosmart and Cheetah controls on same kitchen system.

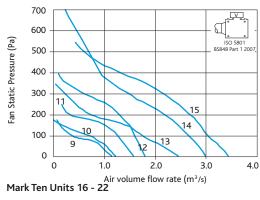
PERFORMANCE

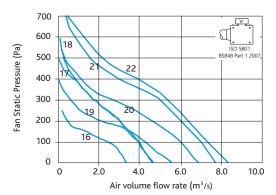
Maximum performance 8.2m3/s.

Mark Ten Units 1 - 8



Mark Ten Units 9 - 15







XS HIGH PERFORMANCE EXTRACT AND SUPPLY FANS

For window, wall and roof applications, with optional integrated controls.



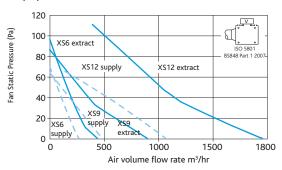
BENEFITS

- Market leading design Wide range to suit most applications including wall, window, roof and ceiling (6, 9 & 12").
- Quietest operation ultra quiet wax thermo actuator, together with market leading motor and impeller technology combine to produce one of the quietest wall fans available.
- 'Multi' fan speed control allows up to 5 fans to be connected to one speed control.
- Flexible controls a wide range of sensors including PIR, humidity, air quality, run on timer and thermostat can be integral within the unit or mounted separately.
- High performance high efficiency impeller and external rotor motor out performs (up to 530l/s / 1908m³/hr) its competitors at much lower noise levels (from 31dBA)
- Flexible solution reversible for extract and input with infinitely variable speed control.
- Save energy & money economy speed setting that will maximise performance at the lowest energy use.
- Complete user safety robust construction, manufactured from flame retardant ABS polymer IP44 rated for long life.
- Easy refurbishment XS refurb kits are quick to install and can be used to replace most existing systems.
- Easy to specify and order Fans are supplied complete with kit ensuring no missing components on-site.
- Warranty XS has 3 years.

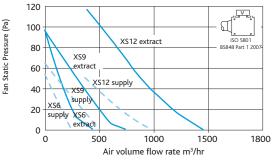
PERFORMANCE

Maximum performance 8.2m3/s.

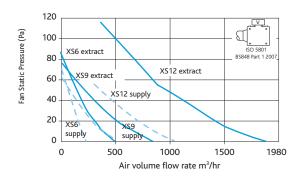
XS (GL) Window Extract Fans



XS (PR/FR) Roof Extract Fans



XS (WA) Wall Extract Fans



UNIT CODE DESCRIPTION



- 1. XS range
- 2. Fan size
- GL = Window model
 PR/FR = Roof extract models
 WA = Wall model
 CL = Roof/ceiling models

OPUS 40 / 60 / 95 SINGLE & TWIN EXTRACT FANS

Low depth wall, and ceiling fans for high performance applications.



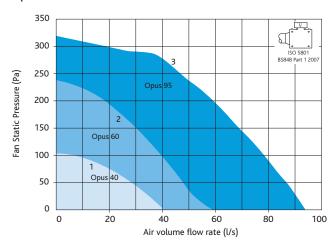
BENEFITS

- Very quiet operation units offer high performance with low noise levels.
- Most efficient systems latest DC motor design providing high performance with the lowest possible Specific Fan Power available in its class. Will conform to Part L2.
- Guaranteed ventilation the most compact cost effective single and twin fan available for the duty range.
- Quick & easy to install unit can be installed as recessed or surface mounted on site.
- Simple to commission IIntegral control facility enables the duty to be precisely set without the need for additional controls.
- Controls a choice of 'on-board' and 'remote' control options are available, including Ecosmart energy efficient controls.
- Flexible solution side discharge unit can be installed horizontally or vertically. Range offers surface, recessed or duct mounted options.
- Continuous ventilation twin fans allow for automatic changeover to standby fan in event of fan failure.
- Specialist option vandal proof grille available for extra security and protection.
- Warranty OPUS has 5 years with Ecosmart.

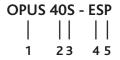
PERFORMANCE

Maximum performance 95l/s.

Opus 40/60/95







- 1. Opus range
- 2. 40 60 or 95l/s
- Single fan
- 4. Ecosmart speed control
- P.I.R. or run on timer



ES-OPUSDC ENERGY EFFICIENT, FLEXIBLE EXTRACT SOLUTION

For low noise, high performance applications.



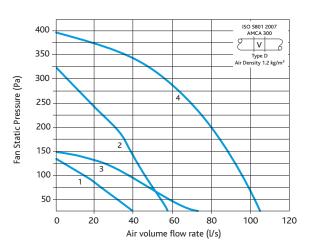
BENEFITS

- Quietest solutions advanced fan motor and impeller technology providing the quietest unit available.
- Continuous ventilation twin fans allow for automatic changeover to stand by fan in the event of fan failure.
- Most efficient systems latest DC motor design providing high performance with the lowest possible Specific Fan Power available in its class.
- Simple commissioning integrated speed control enabling minimum and, maximum fan speed to be easily adjusted.
- Quick & easy Installation unique self locating mounting bracket enables the unit to be quickly and efficiently installed.
- Healthy atmosphere Ecosmart sensors accurately control the ventilation levels.
- Controllability a choice of 'on-board' and 'remote' control options are available.
- Ecosmart Speed control Ecosmart control included as standard.
- Remote failure indicator visual and audible failure indicator Code: OPUS-AVI.
- Warranty OPUS has 5 years with Ecosmart.

PERFORMANCE

Maximum performance 115l/s.

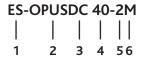
ES-OPUSDC



Curve No.	Unit*	
1.	ES-OPUSDC 40*	
2.	ES-OPUSDC 60*	
3.	ES-OPUSDC 75*	
4.	ES-OPUSDC 110*	

^{*}Single or twin fan.





- 1. Ecosmart control
- 2. Opus range
- 3. DC = Direct current
- 4. 40, 60, 75, 110 = unit size
- 5. 2 = Twin fan model, No number = Single fan
- 6. M = Duct mounted

Cheetah PROJECT LISTING

BP Brasserie Gerard BUPA Butlins Cafe Spice Center Parcs Cisco Claridges Coast to Coast Cofeley College Crimson	3 22 1 2 1 1 13 1 34 2 1 2 1 2	Hard Rock Café Hastings Group Hethersett Junior School Hilton Hodge Hill Girls School House of Fraser HSG Zander Turkey IBM Ikea (France) Ikea/FIT IKEA/SPRINX 3 JDW JLP John Lewis	9	MOD Morrisons Nando's Nationwide Other Pfizer Pizza Hut Prezzo QUINTEX R&D Radisson Edwardian (above) Rezidor Roast (above)	11
Asda BBC BP Brasserie Gerard BUPA Butlins Cafe Spice Center Parcs Cisco Claridges Coast to Coast Cofeley College Crimson	22 1 2 1 1 1 13 1 34 2 1	Hastings Group Hethersett Junior School Hilton Hodge Hill Girls School House of Fraser HSG Zander Turkey IBM Ikea (France) Ikea/FIT IKEA/SPRINX 3 JDW JLP	4 pol 1 9 l 1 4 3 2 4 21 6 635	Morrisons Nando's Nationwide Other Pfizer Pizza Hut Prezzo QUINTEX R&D Radisson Edwardian (above) Rezidor	1 7 4 1 1 3 1 1 8 3 1
BBC BP Brasserie Gerard BUPA Butlins Cafe Spice Center Parcs Cisco Claridges Coast to Coast Cofeley College Crimson	1 2 1 1 13 1 34 2 1 2	Hethersett Junior School Hilton Hodge Hill Girls School House of Fraser HSG Zander Turkey IBM Ikea (France) Ikea/FIT IKEA/SPRINX 3 JDW JLP	9 l 1 4 3 2 4 21 6 635	Nando's Nationwide Other Pfizer Pizza Hut Prezzo QUINTEX R&D Radisson Edwardian (above) Rezidor	7 4 1 1 3 1 1 8 3 1
Cafe Spice Center Parcs Cisco Claridges Coast to Coast Cofeley College Crimson	2 1 1 13 1 34 2 1 2	Hilton Hodge Hill Girls School House of Fraser HSG Zander Turkey IBM Ikea (France) Ikea/FIT IKEA/SPRINX 3 JDW JLP	9 l 1 4 3 2 4 21 6 635	Other Pfizer Pizza Hut Prezzo QUINTEX R&D Radisson Edwardian (above) Rezidor	1 1 3 1 1 8 3
BUPA Butlins Cafe Spice Center Parcs Cisco Claridges Coast to Coast Cofeley College Crimson	1 13 1 34 2 1 2	House of Fraser HSG Zander Turkey IBM Ikea (France) Ikea/FIT IKEA/SPRINX 3 JDW JLP	4 3 2 4 21 6 635	Pfizer Pizza Hut Prezzo QUINTEX R&D Radisson Edwardian (above) Rezidor	1 3 1 1 8 3
Butlins Cafe Spice Center Parcs Cisco Claridges Coast to Coast Cofeley College Crimson	13 1 34 2 1 2	House of Fraser HSG Zander Turkey IBM Ikea (France) Ikea/FIT IKEA/SPRINX 3 JDW JLP	4 3 2 4 21 6 635	Pizza Hut Prezzo QUINTEX R&D Radisson Edwardian (above) Rezidor	3 1 1 8 3 11
Coast to Coast Cofeley College Crimson	1 34 2 1 2	IBM Ikea (France) Ikea/FIT IKEA/SPRINX 3 JDW JLP	2 4 21 6 635	Prezzo QUINTEX R&D Radisson Edwardian (above) Rezidor	1 1 8 3 11
Center Parcs Cisco Claridges Coast to Coast Cofeley College Crimson	34 2 1 2	IBM Ikea (France) Ikea/FIT IKEA/SPRINX 3 JDW JLP	4 21 6 635	QUINTEX R&D Radisson Edwardian (above) Rezidor	1 8 3 11
Center Parcs Cisco Claridges Coast to Coast Cofeley College Crimson	2 1 2 1	Ikea/FIT IKEA/SPRINX 3 JDW JLP	21 6 635	R&D Radisson Edwardian (above) Rezidor	8 3 11
Claridges Coast to Coast Cofeley College Crimson	1 2 1	Ikea/FIT IKEA/SPRINX 3 JDW JLP	6 635	R&D Radisson Edwardian (above) Rezidor	3 11
Coast to Coast Cofeley College Crimson	2	JDW JLP	635	Rezidor	11
Coast to Coast Cofeley College Crimson	1	JLP		Rezidor	11
College Crimson	-	JLP	1	Roast (above)	
College Crimson	4				1
Crimson			3	Sainsburys	465
	7	Jury's Inn	1	Silk & Grain	1
Crowne Plaza	3	Lloyds Banking Group	19	Smollensky	1
David Lloyd	22	London Fire Brigade	1	Sprinx	97
Deutsche Bank	1	M&B	512	Sprinx Germany	42
ED'S Diner	1	Mandarin Oriental	3	T.G.I	1
Elsaver	1	Marks & Spencer	81	Tesco	1025
Four Seasons	2	Marriott	49	Tesco Ireland	123
Fullers	15	McDonalds	1	Tragus	8
Gaucho	4	McMullens	3	TRG	89
GBK	1	Met Police	8	University	8
Giraffe	2	Mile End Hospital	1	Whitbread	435
Gleneagles Hotel	1	MOD	3	Wholefoods	2
Greggs	3	Morrisons	1	Yo! Sushi	1
	1	Mile End Hospital	1	Youngs	1
		(4)		Zédel	1
	-				

Cheetah = case study - HIGH STREET TESCO IRELAND



PAYBACK IN 1.51 YEARS

Project Highlights

23,812 kWh saved per annum

12.5 tonnes carbon saved per annum

Reduced energy consumption – 70%

Annual saving in euro's – €9595

Pay back of initial investment – 1.51 years

Tesco Ireland has joined Tesco UK in the roll out the Cheetah system in a pledge to reduce their energy consumption and reduce energy costs alongside their parent company.

Tesco Ireland is one of the largest food retailers in Ireland operating 142 multi-format stores nationwide and has received extensive investment from the Plc. to expand and deliver exceptional stores.



Tesco Ireland installed its first Cheetah system in Clonmel, Co. Tipperary and has continued to roll out installations since this first trial and is now installed in all sites in Ireland.

Tesco Plc take energy saving very seriously pledging they will reduce the carbon footprint of their existing stores and distribution centres around the world by 50% by 2020.

The energy control system controls the ventilation fan speed depending on the conditions in the kitchen hoods.

Temperature and optic sensors are used to detect heat and steam and will change the fan accordingly. This saves, in the case of Tesco Ireland, 70% of ventilation fan energy consumption and contributes to the carbon strategy of the store and group.

With electricity price increases when installed this represented a payback of 1.51 years in addition to the carbon reduction and lower noise in the areas where Cheetah was placed creating a better working environment and experience for visitors to the store.

In reducing the speed of the fan Tesco have also acknowledged the extended life of the fan adding to the financial benefits of the system.

Cheetah measures duct flow and assists in preventative maintenance if flow rates drop below expected levels.

We have installed the Cheetah system in all of the Tesco Ireland stores.

Tesco Ireland continues to announce energy savings and carbon reductions across their estate and Quintex are proud to be part of such a large energy reduction campaign. Cheetah has been successful in reducing the carbon footprint of the estate to date by 1,287 tonnes per year – a large contribution to the corporate targets.

With Climate Change becoming more prevalent in our society and corporate pressure mounting to reduce carbon and energy use we should all adopt Tesco motto "Every little helps!".



PAYBACK IN 2.30 YEARS

Project Highlights

15,805 kWh saved per annum

8.3 tonnes carbon saved per annum

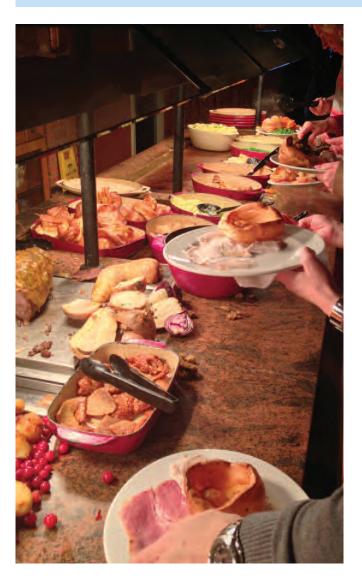
Reduced energy consumption – 71%

Annual saving in pounds - £2,306

Pay back of initial investment – 2.30 yrs

Mitchells & Butlers is the leading operator of managed pubs and pub restaurants in the UK. They have around 1,600 locations offering food, drink, entertainment and accommodation across the country.

Project Details – Toby Carvery, Banbury



Mitchells & Butlers take environmental responsibilities seriously and have introduced Cheetah at the Toby Carvery, Banbury.

Mitchells & Butlers have built up an impressive range of high-street, suburban and rural brands such as All Bar One, Vintage Inns, Toby Carvery, Ember Inns, O'Neill's, Sizzling Pub Co., Metropolitan Professionals and Scream, as well as successful acquisitions such as Harvester Restaurants and Browns. Mitchells & Butlers believe that responsible environmental activity is in the interest of both their business and the community they operate in.

Their policy is to seek continuous improvements in environmental matters to minimise their impact on the environment. This includes installing Cheetah ventilation control system into the Toby Carvery, Banbury.

The Cheetah system controls the extract and supply fans within commercial kitchens keeping the fan at the desired speed, depending on cooking activity, rather than full speed all day.

Using temperature and optic sensors it intelligently detects the cooking activity under the hood and ramps the fan speed up or down accordingly. Cheetah not only saves energy and money on fan energy consumption but it also saves heating and cooling losses. This is all done whilst improving the kitchen conditions for the staff.

The Toby Carvery, Banbury is part of a company-wide project to improve energy efficiency and monitor energy usage. Cheetah will save the Toby Carvery, Banbury 15,805kWh per year on fan energy alone. This is giving them a good pay back as well as a big step towards their overall desired energy reduction.

We continue to install the Cheetah system over the entire estate.

"Mitchells & Butlers has the opportunity through the Banbury site to better understand how energy saving technologies, such as Cheetah in a busy pub environment, we are keen to continue to roll out the system in across our other businesses."

- Simon Cocks, Cost Manager







PAYBACK IN 1.88 YEARS

Project Highlights

36,167 kWh saved per annum

18.9 tonnes carbon saved per annum

Reduced energy consumption -69 %

Annual saving in pounds - £2,729

Pay back of initial investment - 1.88yrs

Since opening their first pub in 1979, J D Wetherspoon has become one of the UK's most popular and successful high street free houses and currently has 886 pubs in the UK.

Preservation and protection of the environment is key to J D Wetherspoon and The Jack Fairman, Horley.

Their emphasis on creating a positive impact on society means J D Wetherspoon consider how they can interact positively with the environment and those around them. J D Wetherspoon is committed to continuously updating their environmental policy.

Along with other policies, they have introduced processes to minimise energy consumption:

"We have set ourselves a target to reduce business wide usage of energy and water consumption tangibly year on year"

Source: J D Wetherspoon website

Quintex's Cheetah Energy Control System has been introduced into The Jack Fairman, Horley to reduce ventilation energy consumption in its commercial kitchen. The system controls the extract and supply fans which only allows the fans to run when necessary.

Using temperature, smoke/steam and flow sensors it detects the heat, steam and smoke created by cooking and reacts accordingly by altering the fan speed up and down when required.

This is a great benefit to The Jack Fairman as the Cheetah Energy Control System not only reduces energy consumption from the extract and supply fans but also reduces heating and cooling losses. It also helps save money and time for the restaurant by reducing maintenance costs resulting in equipment having a longer life span and needing fewer repairs.

The Jack Fairman will be saving 36,167 kWh per year giving them a great monetary pay back and a 69% reduction in their ventilation energy consumption too.

We are continuing to install the Cheetah system across their UK estate and aim to complete in 2014.

wetherspoon



PAYBACK IN 2.0 YEARS

Project Highlights

1,149,717 kWh Saved per annum

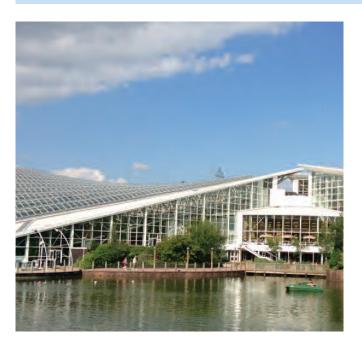
358 tonnes carbon saved per annum

Reduced energy consumption – 65%

Annual saving in pounds - £63,000

Pay back of initial investment – 2.00 yrs

Since its inception in the UK in 1987, Center Parcs has always aimed to create a tranquil place where families could get away from the hustle and bustle of everyday life and get back to nature. This desire holds true today. Its villages are built deep within the forest, enabling its guests to enjoy acres of unspoilt woodland where it can interact directly with nature.



When reducing the speed of the fans you reduce the load on the motors, therefore increasing its life and reducing the need for maintenance, so maintenance costs will be reduced.

To prove the effectiveness and efficiency of the Cheetah Energy Controls Center Parcs UK installed a trial system in the Sports Café Kitchen at Sherwood Forest. The actual metered savings were in excess of £3,511 per annum which will give the group a payback of under 2 years.

Installed in all sites across the UK.

The company have recently installed the system in 23 restaurants across all four of its UK sites. The predicted annual saving across the estate is in the region of £63,000 giving a Return on Investment of under 2 years, estimated energy savings of 1,149,717 kWh per annum and saving an impressive 358 tonnes of carbon each year.

Center Parcs UK are not only helping families get back to nature but are doing their part to save nature for the future too!!

Center Parcs UK has achieved a pay back in under 2 years on its energy saving investment by converting to Cheetah.

This close link with the natural environment means it has always been committed to the protection of its surroundings. But its responsibilities go far beyond this. It seeks to minimise its environmental impact in many other ways – through encouraging water conservation, tackling climate change and reducing waste.

The Cheetah system was installed and using intelligent controls and sensors to detect when cooking activity is taking place, we were able to control the kitchen extract and supply fans to vary its speed and so reduce energy consumption accordingly.

The system was programmed so the fans ran at a speed sufficient to remove the heat and contaminants being produced by the cooking process, the fans only run at maximum speed when needed, whilst still maintaining comfortable and safe working conditions.







PAYBACK IN 1.45 YEARS

Project Highlights

38,308kWh saved per annum

20.1 tonnes carbon saved per annum

Reduced energy consumption - 56%

Annual saving in pounds - £3,524

Pay back of initial investment - 1.45 yrs

As part of HMP's Waste Management Strategy Cheetah is now part of the New Kitchen Design Specification. Her Majesty's Prison Service serves the public by keeping in custody those committed by the courts. Their duty is to look after them with humanity and help them lead law-abiding and useful lives in custody and after release.

HM Prison, as all public sectors, has a statement of purpose, as well as a sustainable development and environmental policy.

They are committed to reducing its impact on the environment by continuously improving the environmental performance of its operations and its estate. Some of their major achievements include a programme of audits and setting up of waste management units at prisons. Waste management units bring many benefits including reduced waste and costs savings.

The aim of their Waste Management Strategy is to:

- · Comply with relevant legislative requirements
- · Minimise and recover waste
- · Use recycled and recyclable products
- · Ensure continuous improvement by setting realistic targets and goals
- Educate, train and motivate staff and prisoners to work in an environmentally responsible manner

The Cheetah system reduces the energy used by industrial kitchen hood supply and extract fans. Based on The Laws of Affinity, fans consume power in proportion to their speed cubed. So the less the fan is used, the less energy wasted.

Cheetah controls the speed of the fan by using optic and temperature sensors. The sensors detects heat, smoke and steam coming from the cooking activity and changes the fan speed as conditions demand.

HMP Risley installed Cheetah into their kitchens as part of their waste management strategy. Before Cheetah was installed the combined energy consumption for all of the motors was 69,288kWh/year. After the installation this was reduced to 30,980kWh/year giving a saving of 38,308kWh/year, a 56% reduction.

Due to the success of the trial at HMP Risley the Cheetah system has been included in the New Kitchen Design Specification.

HMP Risley was already taking steps to reduce their energy consumption by turning off the fans for 10 hours over night while they weren't in use. Previously the fans were running flat out from 5am-7pm. Even at peak times the fan never reaches the maximum speed prior to the installation of Cheetah. In fact it is now using only 44% of the original energy consumed







PAYBACK IN 1.80 YEARS

Project Highlights

49,275 kWh saved per annum

24.8 tonnes carbon saved per annum

Reduced energy consumption – 30%

Annual saving in pounds - £10,178

Pay back of initial investment – 1.80 years

Luxury hotel Claridges, is benefiting from a 30 per cent reduction in kitchen ventilation energy costs after the installation of two Cheetah systems on their 11kW supply and extraction fans. Owned by the Maybourne Hotel Group, who owns and manage Claridges, the Connaught and the Berkeley, three of the world's most renowned luxury London hotels they are committed to delivering authentic and unique guest experiences.



Claridges have installed an energy saving product as unique as its hotels, custom made for the hotel and the demands of its busy kitchens.

Quintex supplied the Cheetah system that automatically reacts to conditions in the kitchen, ramping up extraction during busy times and reducing it in quieter times. By controlling the extraction and supply fans to match the needs of the application, significant energy savings are achieved.

Previously the kitchen ventilation system was consuming over 450 kWh per day, but after the installation of Cheetah energy consumption fell to 315 kWh per day. The installation has achieved a return on investment in 1.8 years.

The fans were running at 100 percent at all times prior to the installation. However this method wastes energy, but using Cheetah to control fan speed brings more accurate control and uses less energy. Cheetah matches the speed of the fan to the demands of the application.

Claridges kitchen has two 11 kW fans. Cheetah incorporates a range of sensors measuring temperature, smoke, steam and airflow in the extract and supply ducts in order to determine the fans optimum flow rates, enabling conditions in the kitchen to remain constant at all times.

To enhance safety the system also incorporates a gas isolation module for cutting off the gas supply in case of emergencies.

Claridges are environmentally Five Star and contributing to the reduction in carbon activities protecting future generations.

We have installed the Cheetah system in all of the kitchens at Claridges.







PAYBACK IN 1.39 YEARS

Project Highlights

159,966.66 kWh saved per annum

84 tonnes carbon saved per annum

Reduced energy consumption – 62%

Annual saving in pounds – £14,118

Pay back of initial investment – 1.39 years

Blu Edwardian Hotels are a collection of 14 deluxe hotels located in central London, Heathrow and Manchester. Each of the hotels is carefully designed to provide stylish accommodation combined with a high level of service and includes individually designed rooms, the latest technology, meeting spaces and chic restaurants and bars.

As a luxury brand Radisson clients demand more than just good rooms and food. A strong environmental and sustainability policy is important in retaining and attracting new clients.

As part of Radisson Edwardian's development and growth they are looking at the cost of energy. A significant contribution to their energy saving objectives was made by their decision to install Cheetah at one of their largest hotels, The Radisson Edwardian Heathrow.

The extract system from their main kitchen previously consumed a constant 18 kW, 24 hours per day and exhausted over 7m³/sec of conditioned air continuously into the atmosphere. The air conditioning system in the main kitchen incorporates a 17.5 kW supply fan.

The extract and air supply is now automatically controlled by Cheetah as conditions demand. The system continuously monitors cooking activity in two kitchens and adjusts the speed of both the extract and supply fan to match these conditions.

This has resulted in a reduction in the power consumed by the extract fan of over 50% and a reduction in the loss of conditioned air to atmosphere of approximately 50%, a 62% reduction in energy consumption. The supply air fan is controlled to slave the extract fan down to a preset speed thereby increasing the energy savings.

Radisson Edwardian were so delighted with the saving that they have now installed Cheetah in a further 10 of their properties and are achieving similar results across the estate.

Radisson Edwardian continues to improve their environmental policies and reduce energy whilst offering a world class service which is good for its customers and the planet.





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